ACOUSTIC CONTROL SYSTEMS

Ultrasonic piezoelectric transducer S5280 1.8A70D18CS DATA SHEET

Main technical specifications

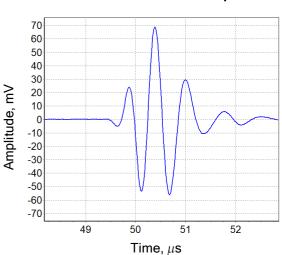
Transducer type:	Contact angle beam single
Nominal frequency:	1.8 MHz
Nominal beam angle:	70 °
Nominal echo pulse duration:	3.5 μs
Nominal relative band width:	50 %
Nominal sensitivity:	-60 dB
Piezoelement diameter:	18 mm
Nominal piezoelement capacity:	3500 ± 50 pF
Connector type:	LEMO 00.250
Operation temperature range:	from -20 to +50 °C
Dimensions:	24×27×23 mm
Weight:	40 g



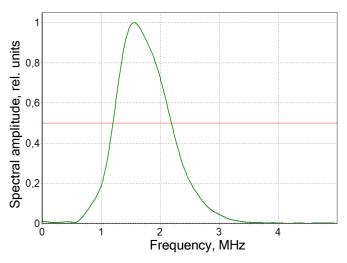
Measurement conditions and used equipment

Excitation:	Rectangular pulse with amplitude 20 V and duration 200 ns , equal to half-period of nominal frequency oscillations.
Reciever:	Amplifier with 0.01-15 MHz bandwidth and 400 Ω input impedance. Effective noise level, normalized to the amplifier input level, is less than 20 μ V.
Damping resistor:	100 Ω (connected in parallel to the transducer).
Cable:	Single LEMO-LEMO with wave resistance 50 Ω and 1.2 m length.
Samples:	 Calibration block CO-3 from the set of ultrasonic calibration blocks 55724, serial number 190212; Calibration block CO-2 from the set of ultrasonic calibration blocks 55724, serial number 190212; Standard sample CO-1M of steel 20, ultrasonic shear wave velocity 3226 m/s.

Measurement results



Echo pulse for 50 mm thickness and its spectrum



Reverberation-noise characteristics (RNC) of the tranducer without acoustic load and DGS diagram for flat bottomed reflectors with area 1, 3 and 10 mm²

Beam distance to disc reflector, mm 30 40 50 60 70 80 90 100 120 140 160 0 10 20 -20 -30 -40 -50 Backwall echo signal level in CO-3 -60 Signal level, dB -00- 08- 09 -100 -100 12.0 4.0 -110 -120 -130 -140 10 20 30 40 50 60 70 80 90100 Time, us 0 20 10 30 40 50 Disc reflector depth, mm

The level of 0 dB corresponds to the amplitude of the transducer excitation pulse.

Calculated parameters and acceptance results

Parameter	Value	Tolerance	Result
Work frequency (Mean of border spectrum frequencies) , MHz	1.7	1.4 – 2.2	+
Beam angle in steel , [°]	70	68.0 – 72.0	+
Echo pulse duration (at -20 dB level from maximum) , μ s	1.68	<= 3.5	+
Relative spectrum bandwidth (at -6 dB level) , %	63	30 – 70	+
Sensitivity (bottom echo pulse and excitation pulse amplitudes' ratio), dB	-49	>= -60	+
Sensitivity margin above the RNC in the time interval 2 - 50 μs according to DGS for reflector area of 1 mm², dB	51	>= 25	+
Echo pulse amplitude, mV	70	_	
Transducer offset, mm	23	—	
Delay, μs	16.5	-	
Spectrum maximum frequency, MHz	1.6	_	
Lower spectrum frequency (at -6 dB level) , MHz	1.2	—	
Upper spectrum frequency (at -6 dB level) , MHz	2.2	—	
Spectrum bandwidth (at -6 dB level) , MHz	1	—	